

ADMISSION NUMBER										

School of Engineering

B.TECH Mechanical Engineering Semester End Examination - Nov 2023

Duration : 180 Minutes Max Marks : 100

Sem VII - BME033 - Advanced Welding Technology

<u>General Instructions</u> Answer to the specific question asked Draw neat, labelled diagrams wherever necessary Approved data hand books are allowed subject to verification by the Invigilator

- Outline the main welding safety standards and regulations that govern K1 (2) welding operations, and relate how compliance with these standards ensures a safe working environment for welders and others involved in welding activities.
- 2) Suppose you are tasked with improving the welding automation K² (4) system in an industrial facility. Create a detailed plan outlining modifications, technological advancements, and process changes to optimize productivity and quality.
- List three common weld repair techniques used to rectify welding K2 (6) defects, and explain when and how they should be applied.
- 4) Justify the selection of specialized welding materials and alloys based K3 (9) on their suitability for specific applications, considering factors such as strength, corrosion resistance, and weldability.
- 5) Analyze the benefits and challenges of welding automation in the context of a specific industry, considering factors such as costeffectiveness, productivity, quality, and safety.
- 6) Interpret the importance and influence of proper joint design, welding parameters, and material selection on the occurrence and prevention of common welding defects, providing recommendations for minimizing defect rates.
- 7) Suppose you are tasked with improving the welding automation K4 (12) system in an industrial facility. Create a detailed plan outlining modifications, technological advancements, and process changes to optimize productivity and quality.
- 8) Explain the importance of safety in advanced welding operations, and list three potential hazards associated with advanced welding processes.
 K5 (15)
- 9) Propose a design for a robotic welding cell that maximizes efficiency ^{K5 (15)} and minimizes cycle times, considering factors such as workpiece accessibility, tooling optimization, and safety measures.
- Formulate a comprehensive troubleshooting plan for identifying and K6 (18) solving complex welding defects, including a step-by-step procedure for root cause analysis and the implementation of corrective measures.